

SOUTH PRODUCTION NOTES

Aug 20, 2015
7-3 Shift notes

BASF EMPLOYEES
267 Last Recordable
201 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Running batches now, it is taking a little longer to get the powder to the hopper. Programming changes have been made. Ran for first half of shift due to manpower.

#1 RC / AI 3952:

Continue feeding, keep up with extruder. Having problems with a lot of material coming out of the clean up door on the feed end of the calciner. We have slowed the feed rate down to 400 ish on midnights and are getting a lot less material from the side door. We will need to refeed the 3 to 4 drums.

#2 MED line / Cu 0860:

Need to retrieve bags 16 and 17 from Lot 510. These will be next used on 0860 batches (contact Justin when found). We will probably need to sort through the rail shed to find them.

#2 RC/ Cu 0860:

Hold. Calciner is down for trunnion roller repair.

#3 MED line /D 0715 next:

Cleaning finished. Running the first batch of 3952 as flush. Run out the rest of material in the hopper as a second batch. Then on to 0715.

#3 RC / D-1702:

Calciner was reversed on 2nd shift Monday. Still needs to be cleaned.

#4 RC / D-0222 next

The purge air/thermowell tube still needs cleaned off and the screener needs to be reassembled.

And if the blowdowns have been fixed? Work order was written a while ago. Need an alternate oversized screen size. Cannot locate 2M, use 3M or Grodecki will advise

Update: Walked through with Grodecki this afternoon. Was asked to hold off on doing anymore cleaning until the morning.

#5 RC / Cu 3818:

**Temps down, Maintenance has removed the thermocouple and knockers from the calciner....contractors also working on the 4 roto-locks around the calciner. The thermocouple needs to be cleaned.
Cleaning started on second half of 2nd shift Wednesday.
5A DC cartridges have been removed and bagged.
Clean up sheet on GL desk.**

#6 RC & Dryer / D 1756

North pump was confirmed to be circulating, but when feed was restarted to the calciner the stack began to exhaust again. Elliott tried manipulating the fresh air control valve to get the exhaust to settle, but exhaust began to come out of calciner feed end. Bodmann notified, feed is down until this can be resolved.

The line from the south pump has been snaked and is flowing. Unsure where the issue is with the suction and fresh air intake. Left down due to being unsure about air intake issues.

West Pfaudler / D-0222 done, cleaning

**All lines washed pfaudler washed.
Need MOD for spray nozzles then install lid
Raws for next material?**

East Pfaudler/ D 1756:

Hold until #6 and sly issues resolved.

6 Tank:

Tank empty

7 Tank: KLP solution

Cleaned and rinsed

National Dryer / D-0222.

Shirmer blasted belt, need to perform quick rinse and should be done.

PK Blender: 3915 Pill Mix done, Catoxid next

Last two pill mix batches made, will switch to Catoxid next.

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender: D 5206 is next

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Need to install a new HF Pump soon. WOW

Tower 3 / E 474:

Running. Continue.

NOTE: Continue QVAM drum leveling. DO NOT CLOSE LAST DRUM as we need to add all lab samples to the last drum.

Tower 6 / Cu 0860:

Tower running. Unloaded

North Screener / Cu 0860:

Repairs made. Can run if manpower is available.

Verified that screener is running and will turn off when full.

South Screener / E 474 next:

Switching to E 474. Has been completely pulled apart and has been thoroughly washed. Needs to be buttoned up after it has dried. The correct screens are over by the screener.

#2662 (west) Pill Machine / AI-3915:

Continue.

#2664 (east) Pill Machine / AI-3915:

Electrician worked on protection fault issue, Ok now and running again.

TK #2 / V 2010:

Done.

TK #4 / Cu 0540 finishing, 2508 next:

Changeover complete

DC drum changed. Bag station removed. Feeder cleaned.

Need to switch out the screens still.

Harrop Kiln / AI 3920:

Loading and Unloading.

Building 27 Belt Filter / 5020:

Continue as we have manpower. Need copper

PRODUCTION PRIORITIES:

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tabletting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers